TECHNIQUES OF DIE CASTING

by

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Abstract

The monograph points out the current state of knowledge from the field of metal die casting with chronological description of metal die casting, die casting machines and attachments, automation of die casting workstations, failures of castings, CA technologies applied in foundry industry, and progressive trends of die casting. It also concentrates on the theory of die casting process, of attachments, and of the mould cavity filling. At the same time the analysis of foundry failure occurrence in close connection of failure impact on the casting quality is evaluated on the basis of selected experimental results of the authors.

The monograph is intended mainly for students, Ph.D. students, and for pedagogues of universities and colleges as well as for broad scientific and professional public and for technologists and personnel in the foundry plants."

Key words: die casting, technology, theoretical analysis, defect of castings, CA technologies

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