Department of Manufacturing Processes Operation

Faculty of Manufacturing Technologies of the Technical University of Košice with a seat in Prešov

Scientific Papers

2011
CONTENTS

Stanislav FABIAN - Miloš SERVÁTKA
Investigation of the Influence of Selected Technological Parameters on Surface Area Roughness Cut by AWJ Technology with Focus on New Findings and Recommendations 1

Tibor KRENICKÝ
Implementation of Virtual Instrumentation for Machinery Monitoring 5

Stanislav FABIAN - Miloš SERVÁTKA
Programme Set for the Simulation of Influence of the Selected Technological Parameters on the Quality Parameters of the Areas Cut by AWJ Technology 9

Radoslav KREHEĽ - Luboslav STRAKA
Noninvasive Identification of the Technical Condition of a Drill Bit in the Production Process 14

Stanislav FABIAN
Investigation of the Influence of Abrasive Granularity on the Size of Vibrations Amplitudes for Selected Sorts of Abrasive 20

Radoslav KREHEĽ
Diagnosis by Measuring the Forces of Production 23

Miroslav RIMÁR – Martin VAL’KO – Štefan KUNA
Options of Crack detection in materials by vibro diagnostic technique 28

Ľuba BIČEJOVÁ
The Influence of Water Pressure Changes on Vibrations Origin at Hydroerosion 34

Tomáš OLEJÁR – Miroslav RIMÁR
The Injection Pressure Impact Analysis on the Final Product Quality Properties 39

Štefánia SALOKYOVÁ – Tomáš OLEJÁR – Stanislav FABIAN
Experimental Verification of the Abrasive Grain Size Impact on the Acceleration Amplitude and Vibrations Frequency on Technological Head in Production System with AWJ Technology 44
Stanislav FABIAN – Peter ČAČKO
Objective Determination the Time of Run in Process of Gearbox after the Exchange of Bearings by Applying Selected Methods of Tribology

Stanislav FABIAN – Peter ČAČKO
Objective Determination the Time of Run in Process of Gearbox after the Exchange of Bearings by Applying Selected Methods of Vibrodiagnostics

Ľuba BÍČEJOVÁ – Stanislav FABIAN
Determination of Natural Frequency of Technological Head and Investigation of the Effect of Technological and Material Parameters on the Resonance Oscillation of the Head of AWJ System

Stanislav FABIAN - Štefan PLANČÁR
Contribution to More Complex Diagnostics and Examination of Operating Condition of Production Systems by AWJ Technology

Anton PALKO
System for Control and Diagnostics of the Folding Technology Process

Jarmila FABIANOVÁ
Example of Prevention of Different Quality of Products Caused by Imperfections in Thermal Processing

Anton PALKO
Experimental Verification of Parameters for Non-Traditional Drive Units

Marcel FEDÁK - Pavol SEMANČO
Dependence of Strength Properties of Aluminum Castings on Alloying Elements Concentration

Pavol SEMANČO - Marcel FEDÁK
Possibilities of Increase the Efficiency of Labour Use at the Pressure Die Casting Process with Use of Simulation System for Production Planning and Scheduling

Jarmila FABIANOVÁ
Integrated Influence of Production Technologies on the Material
Investigation of the Influence of Selected Kinds of Dural on the Amplitude Size and Frequency of Vibrations

Reliability Modelling of Technical Devices

Aspects in Measuring of Hot Metal Level during Low Pressure Casting

Morphology Study of Carbides in Stainless Steels and Heat Resistant Steels

Multisegment Griper Analysis and Experimental Verification

Model of the Cooling Regulation for High Pressure Die-Casting Technology

Empirical Approach to Modelling of Selected Reliability Indicators

Temperature Measurement of Rectifying Die by Material Cutting in the Abrasive Water Jet Technology

The Impact of Water Jet Cutting Speed on the Technological Head Vibration Creation

Reliability of Approximate Function for a Strength Analysis of Rotary Shaping Machine Rollers

Metal Dosing at Die Cast

Monitoring of Tensile Properties of Recycled Thermoplastic

Impact of Recycling on the Rheological Properties of Thermoplastic
The presented collection of scientific papers is markedly oriented on the topic of operation, technology and diagnostics of working states of machines and manufacturing systems. The topic belongs to the essential study and research directions of Department of Manufacturing Processes Operation. These are timely topics with high theoretical demands, so the authors would like to contribute to the research, education as well as business fields.

The collection contains a set of scientific papers, most of which arose on the basis of experiments realized in the internal and external laboratories of the Department as well as in close cooperation with the following firms: Technická diagnostika Prešov, IJK Prešov, DRC Prešov, WATING Prešov, Fragokov Prešov, LPH Vranov, Tomark Prešov, MeRa Service Prešov and H. M. Transtech Prešov.

The achievements from PhD. theses and in smaller scale also from habilitation these are being presented.

The contributions present knowledge and results from scientific projects of the Structural Funds of the EU, ITMS: 26220220064 and 26220220103, the grants tasks VEGA No. 1/0975/11, 1/0544/08, 1/0562/08, 1/0531/08 and institutional tasks of the Faculty of Manufacturing Technologies, especially IU 5/2011.

Some of the contributions arose also on the knowledge base from international scientific cooperation of the Department of Manufacturing Processes Operation with universities and important companies. To mention the most important: Fluid ray department of the IF VSB-TU of Ostrava, Czech Republic; the US firms National Instruments, Omega, Honeywell, German firm BMC and the Danish firm Bruel and Kjaer.

Besides operation and diagnostics of operation states, the contributions are aimed at operation reliability, tribological diagnostics and vibrodiagnostics of machines, inspection, measurements, evaluation and diagnostics of production quality in technologies of machining, casting, pressure die casting, laser cutting, water jet cutting as well as at regulation and control of technological parameters of manufacturing and thermal systems.

I am pleased to say that the collection includes numerous groups of scientific papers, authors of which are young holders of PhD degree.

Knowledge presented in the collection as well as methods, technical systems and their applications in progressive technologies have preventive character with strong contribution to manufacturing systems operation reliability increase, production quality increase, cost reduction, increase of economical effectiveness and competitiveness.

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